



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEA62310-09
Job Sheet 171163



Part No: RBEA62310-09

Job Qty: 6 ea

Part Name: Bottom Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/29/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBEA62310 Rev 1A IPP Rev A 18.01.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	6 Ea		2/8/18	0.00	0.00	Start Up Large Fab-7		EL
110	Large Fab	6 pcs		2/8/18	0.00	6.00	Large Fab 3		EL
120	QC	6 pcs		2/8/18	0.00	0.00	QC9		PD 18-27
130	Powdercoat	6 pcs		2/9/18	0.00	0.60	Powdercoat13		BK 18-28
140	QC	6 pcs		2/9/18	0.00	0.00	QC3		11 MAR 28 2018
150	Packaging	6 pcs		2/9/18	0.00	0.00	Packaging3		9-89
160	QC21-SA	6 Ea		2/9/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 110 - Weld as per DWG

Descriptions: 130 - Mask threads before painting

M138677. START: 8:30 O.V.T: 320° FINISH: 9:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEA62310-11	Bottom Plate	6 Ea (1 ea)	100-Start up Operation	
RBEA62310-13	LH All Thread	6 Ea (1 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	RBEA62310-11	6	0	0
	RBEA62310-13	6	0	0

Part Specifications

Specifications could not be found.

Plex 1/29/18 3:45 PM Dart.lajeunesse.marie

DML 3-28



Container No: S048270



Part: RBEA62310-09

Job No: 171163

Serial No/Batch: S048270

Revision: 1A

Inspector:

Dart Aerospace Ltd.
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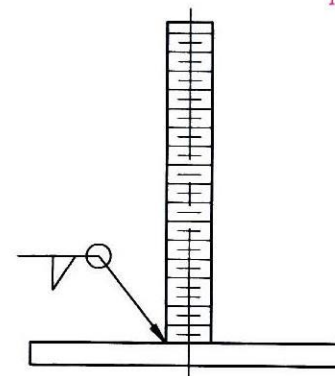
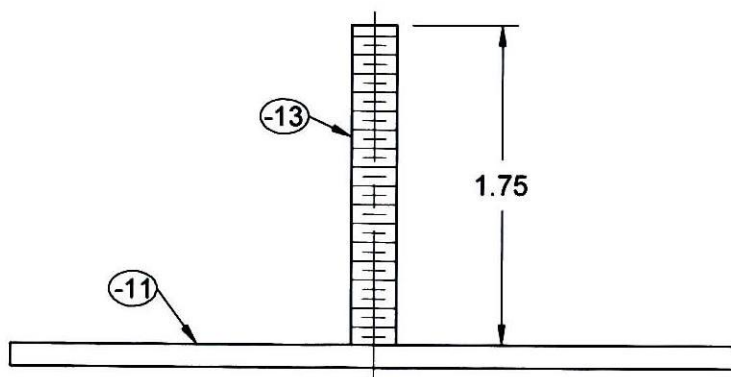
Date: 03/06/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 171163

ML5
18-01-29



-09
BOTTOM
WELDMENT

RED BARN MACHINE	
TITLE AS350/355 ENGINE STRUT	
DWG NO. RBEA62310-09	REV 1A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 ANGLES ± 5° UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DRAWN BY: PERRITT APPROVED: <i>D. West</i> HEAT TREAT FINISH PRIME & PAINT YELLOW SPEC USED ON MODEL EUROCOPTER AS350 & AS355
SCALE NTS	DATE 3-10-10 SHEET 5 of 7